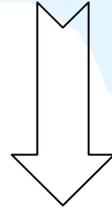


Self-reactive substances and mixtures (4): Classification

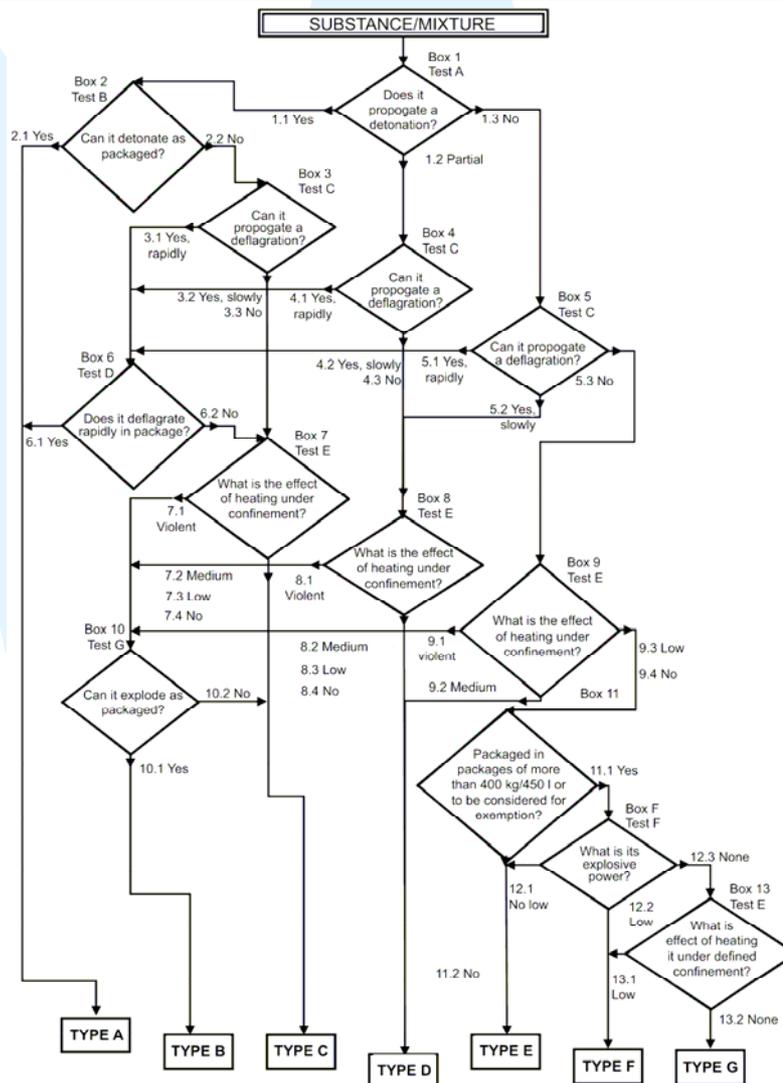
- Decomposition energy > 300 kJ/kg from DSC measurement
- SADT < 75 °C



- Self-reactive substance acc. to GHS Directive
 - Self-reactive substance acc. to transport regulations (Class 4.1)
-
- Further classification following extensive testing
 - For transport, approval by „Competent Authorities“
 - In general, only small packagings (≤ 50 kg net mass)

Organic peroxides and self-reactive substances and mixtures (5)

Further testing is extensive and follows the flowchart of the UN !



Explosives (1): Screening procedure



- Explosive properties are associated with the presence of certain chemical groups in a molecule.... .
- The screening procedure is aimed at identifying the presence of such reactive groups and the potential for rapid energy release.
- If the screening procedure identifies the substance or mixture to be a potential explosive, the acceptance procedure ... has to be performed.



Explosives (2): Criteria for exclusion

A substance / mixture shall not be classified as explosive if

- (a) There are no chemical groups associated with explosive properties present in the molecule(see Table 6.1, Annex 6, *UN Manual of Tests and Criteria*); or
- (b) The substance contains chemical groups associated with explosive properties which include oxygen and the calculated oxygen balance is less than - 200;
- (c) When ... the exothermic decomposition energy is less than 500 J/g and the onset of exothermic decomposition is below 500 °C; or
- ...

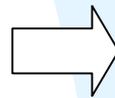
Explosives (3): Comparison DSD vs. GHS

DSD
Test method: EC A.14

Impact sensitivity
50 mg

Friction sensitivity
about 500 mg

Heating under confinement
(Koenen test)
about 30 g



GHS
Test method: UN Test series 2

Sensitivity to detonative shock
2 kg !

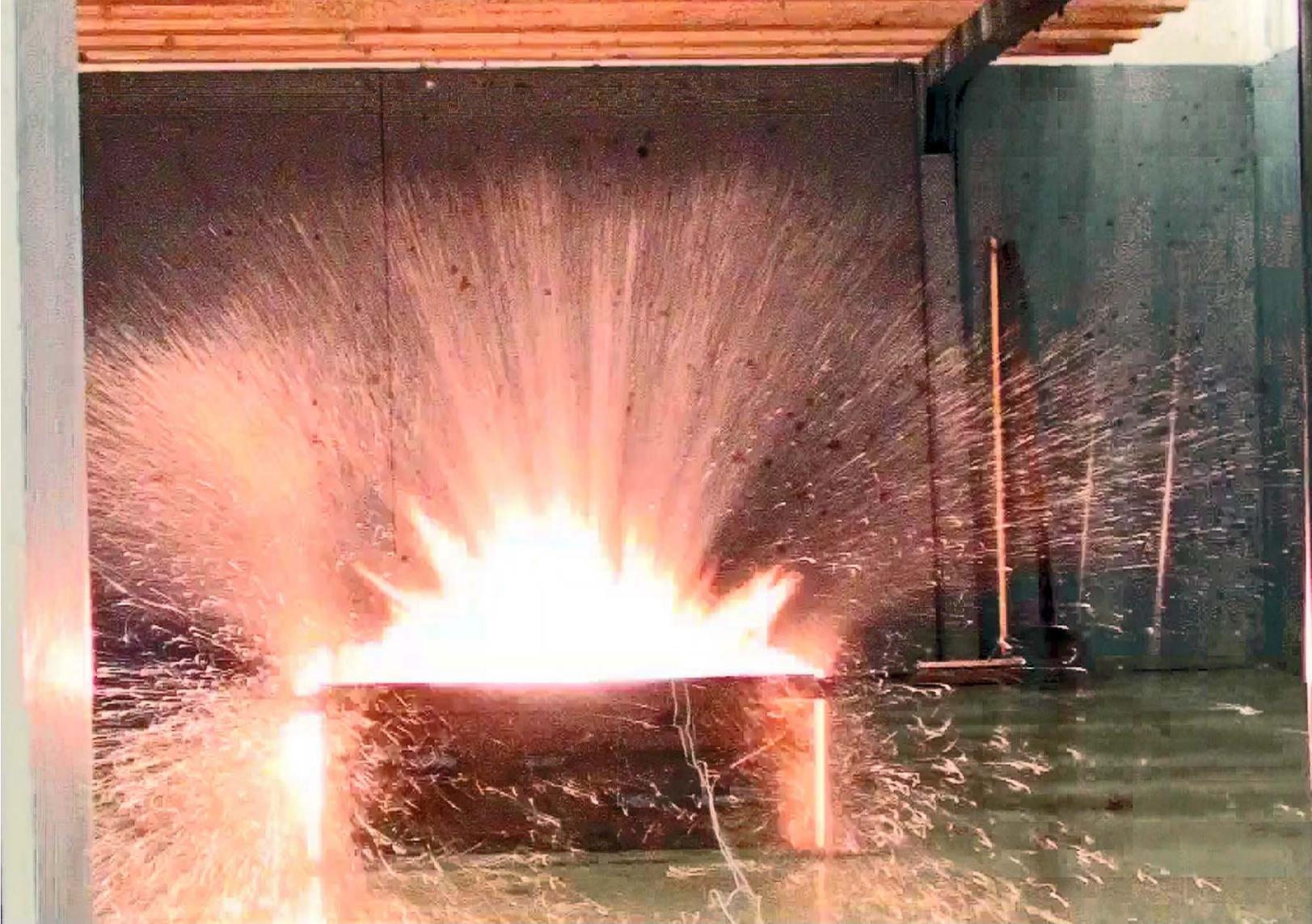
Ignition under confinement
about 15 g

Heating under confinement
(Koenen test)
about 30 g

followed by further
extensive testing

★ Explosives (4): Sensitivity to detonative shock

- ★
- ★
- ★
- ★
- ★
- ★
- ★
- ★
- ★
- ★

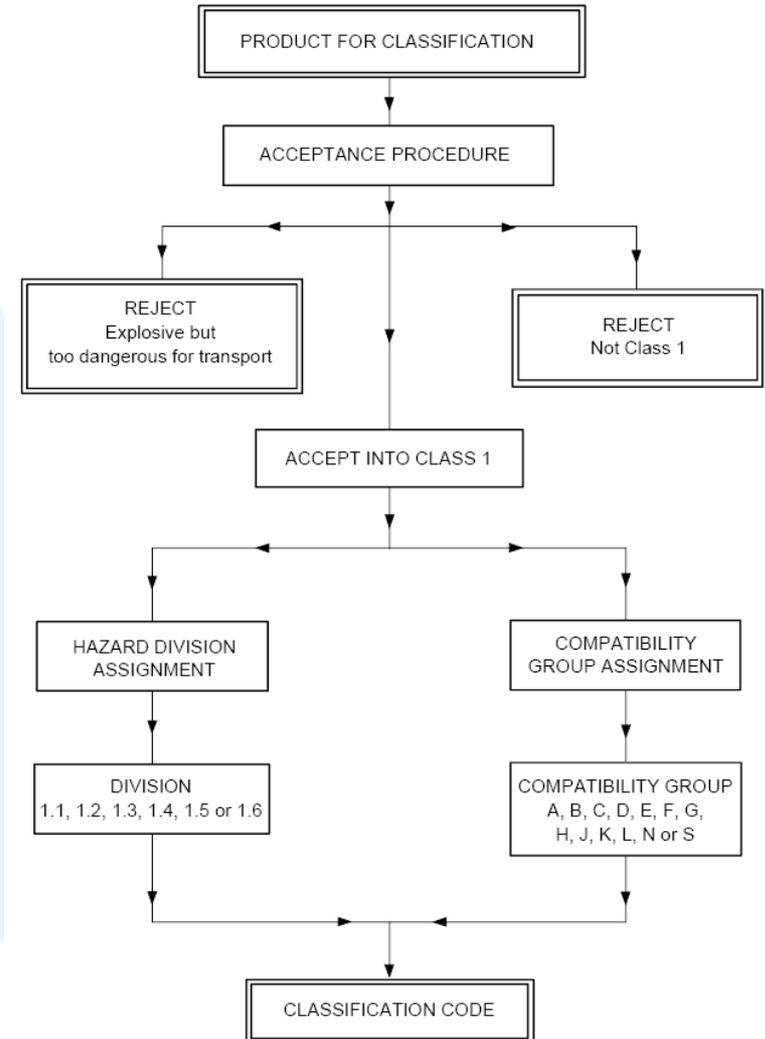


Explosives (5): Classification scheme

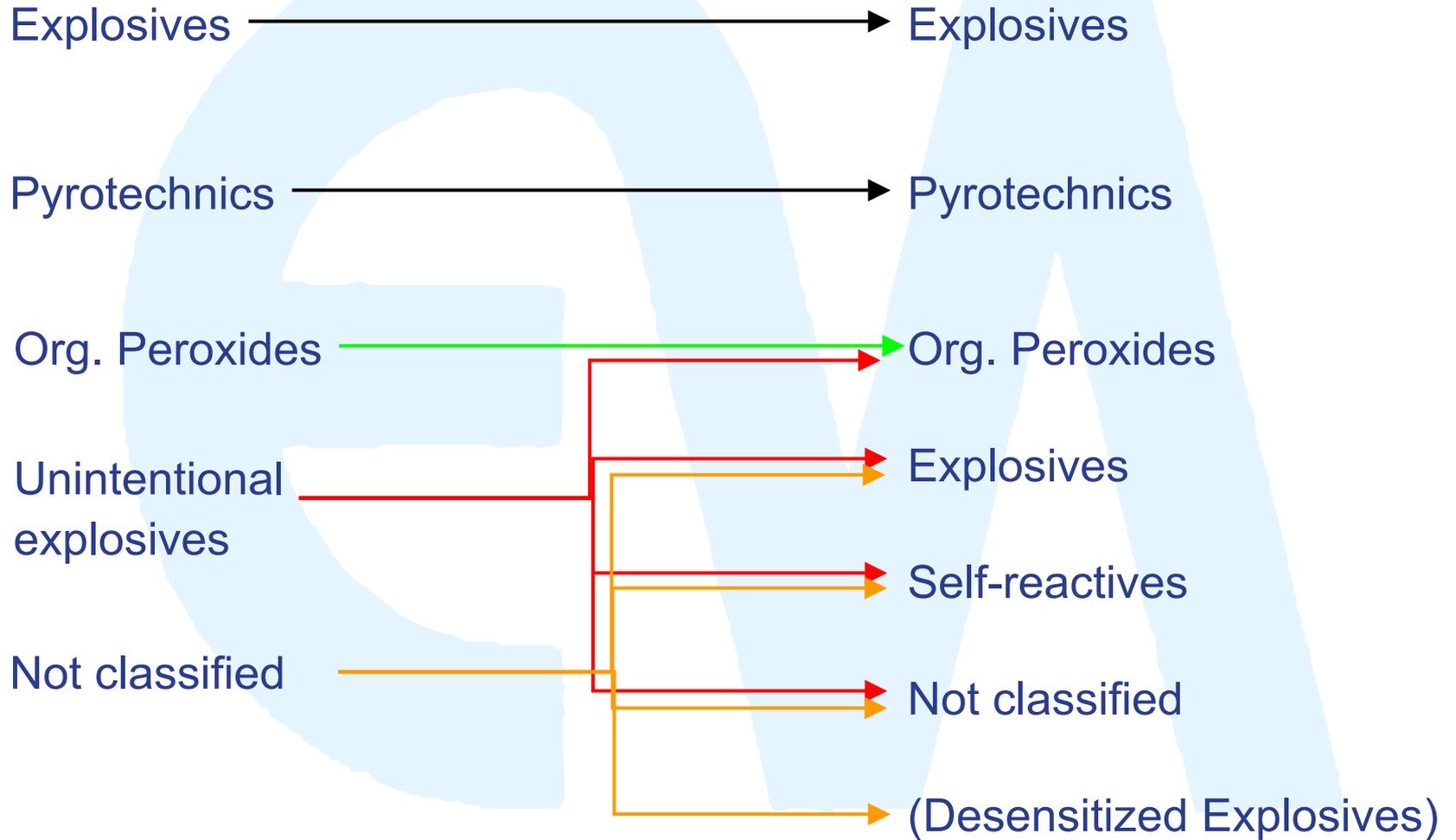
Classification is a complex procedure:

In the acceptance procedure, a classification as „Explosive“ is established.

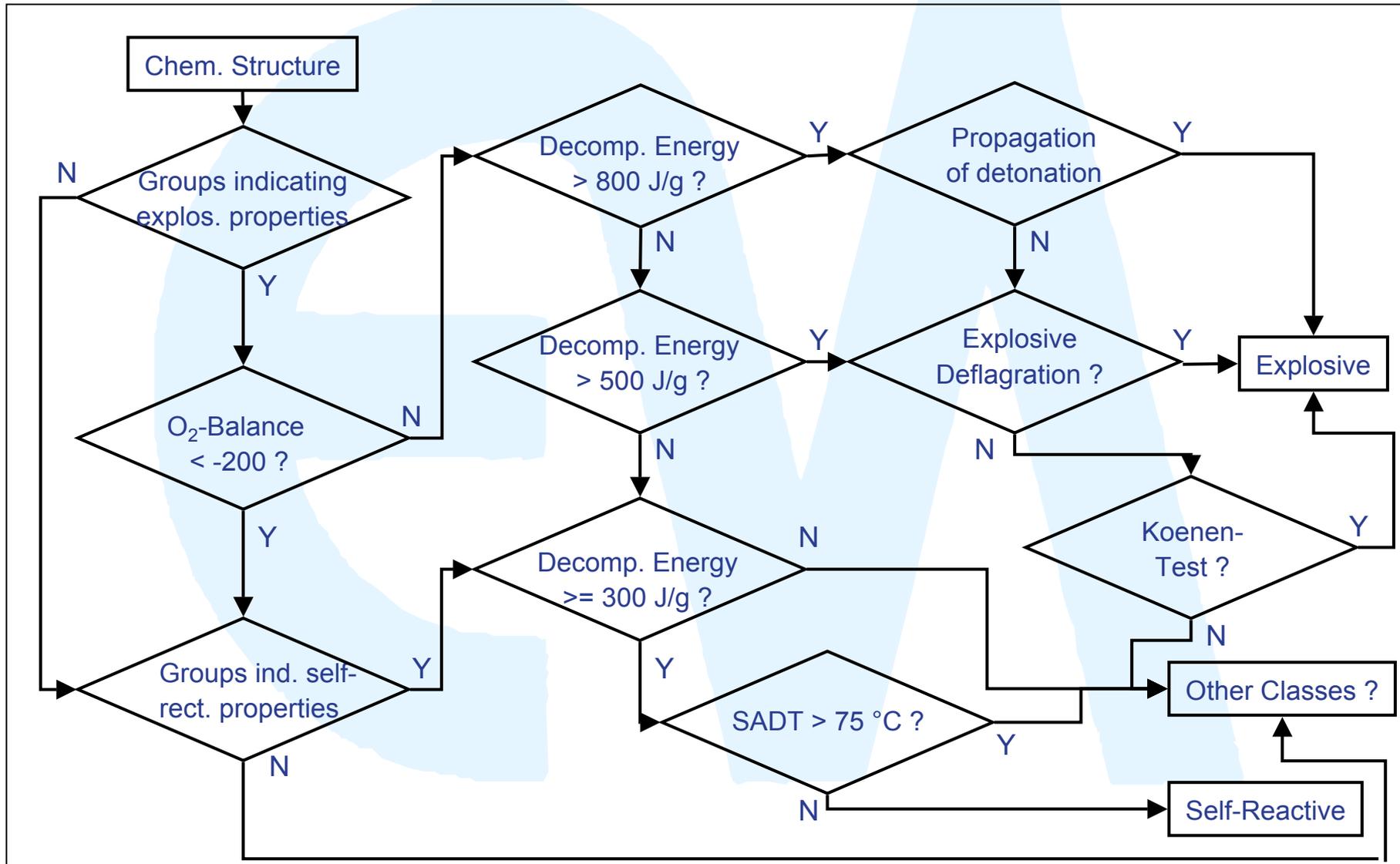
In a second step, the division and compatibility group are determined.



Energetic substances and mixtures



★ Testing of energetic substances and mixtures (simplified)



Corrosive to metals



- New hazard class without correspondance in DSD
- Test method: UN C.1
- Criteria for classification: Corrosion rate on either steel or aluminium surfaces exceeding 6,25 mm per year at a test temperature of 55 °C

Classification	Category 1
GHS Pictogram	
Signal Word	Warning
Hazard Statement	H290: May be corrosive to metals

★ Conclusions

- For new substances, apply the UN criteria already now
- Check carefully if you can really apply the translation table of Annex VII
- Obtain help from a competent (!) expert
- Take possible consequences in downstream legislation into account
- Be aware of the minimum requirements of REACH
- Check whether the new hazard classes have to be applied to your substances
- Careful checking is especially required for energetic substances and mixtures; a DSC measurement may help you in identifying a need to act

★ Requirements for DSC measurements

- Representative sample
- Closed crucible
- Inert crucible material
- Sample preparation under inert conditions if required
- Heating rate: 3 – 5 K/min

Computer tools for the translation of hazards

Computers assist you in
producing more reliable and
more precise errors

See <http://www.dohrendorf.de/pages/startseite/berufsleben/vom-teen-ager-zum-man-ager.php>

★ Thank you for your attention !

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★ E-Mail: dieter.heitkamp@currenta.de



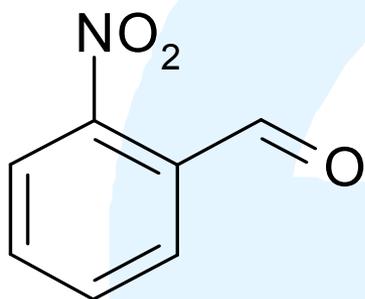
★ **Sicherheitstechnisches Laboratorium:**

★ http://www.currenta.com/index.php?page_id=166

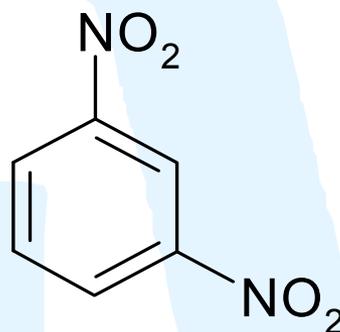
★ Telefon: 0214-30 61817

★ E-Mail: safety-lab@currenta.de

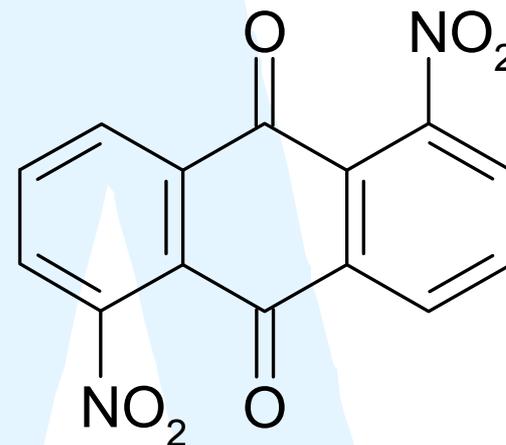
Explosives (7): Prediction of properties



No propagation
of detonation



No propagation
of detonation



Propagation
of detonation

Germany:
Classified as explosive